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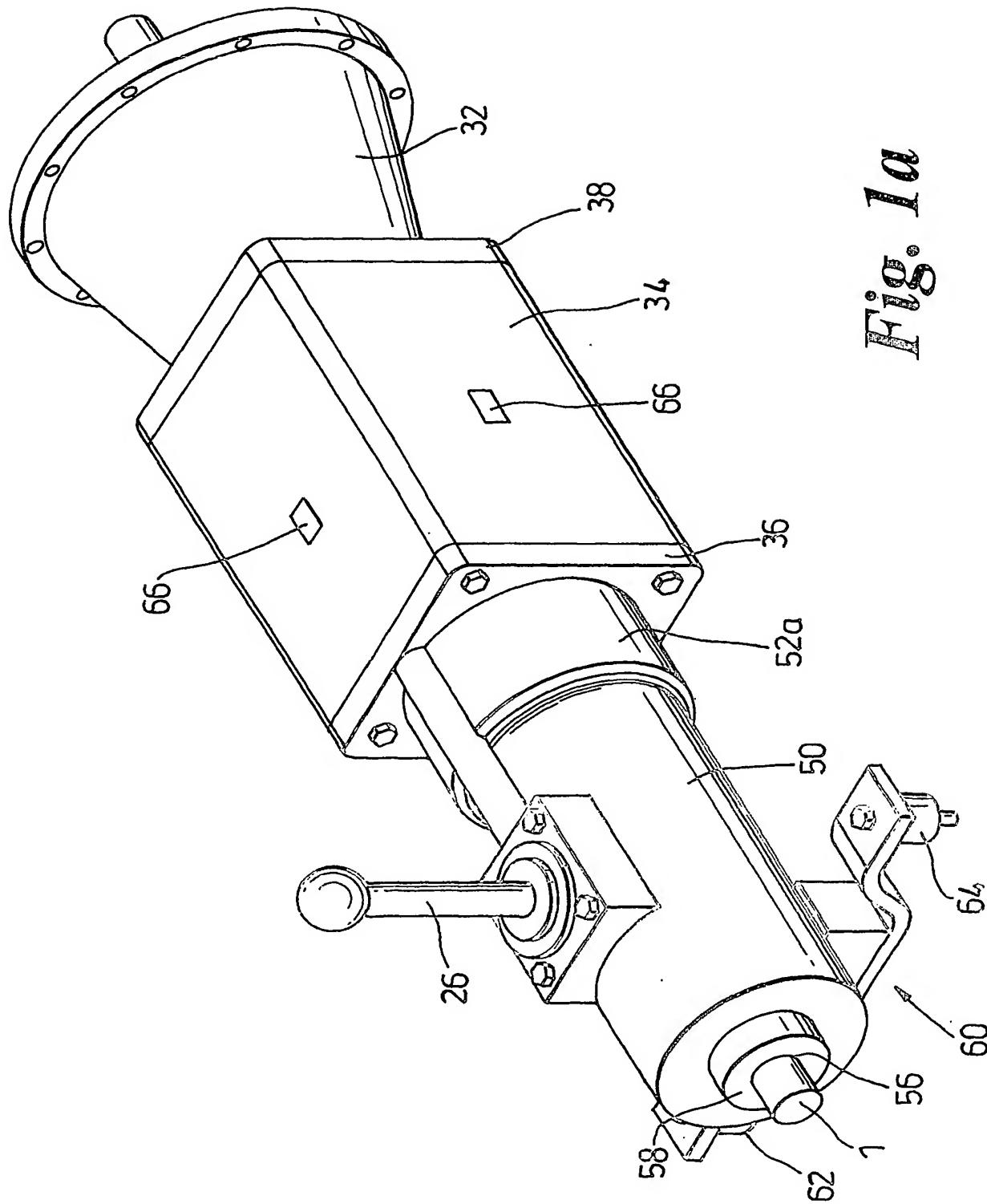


Fig. 1a

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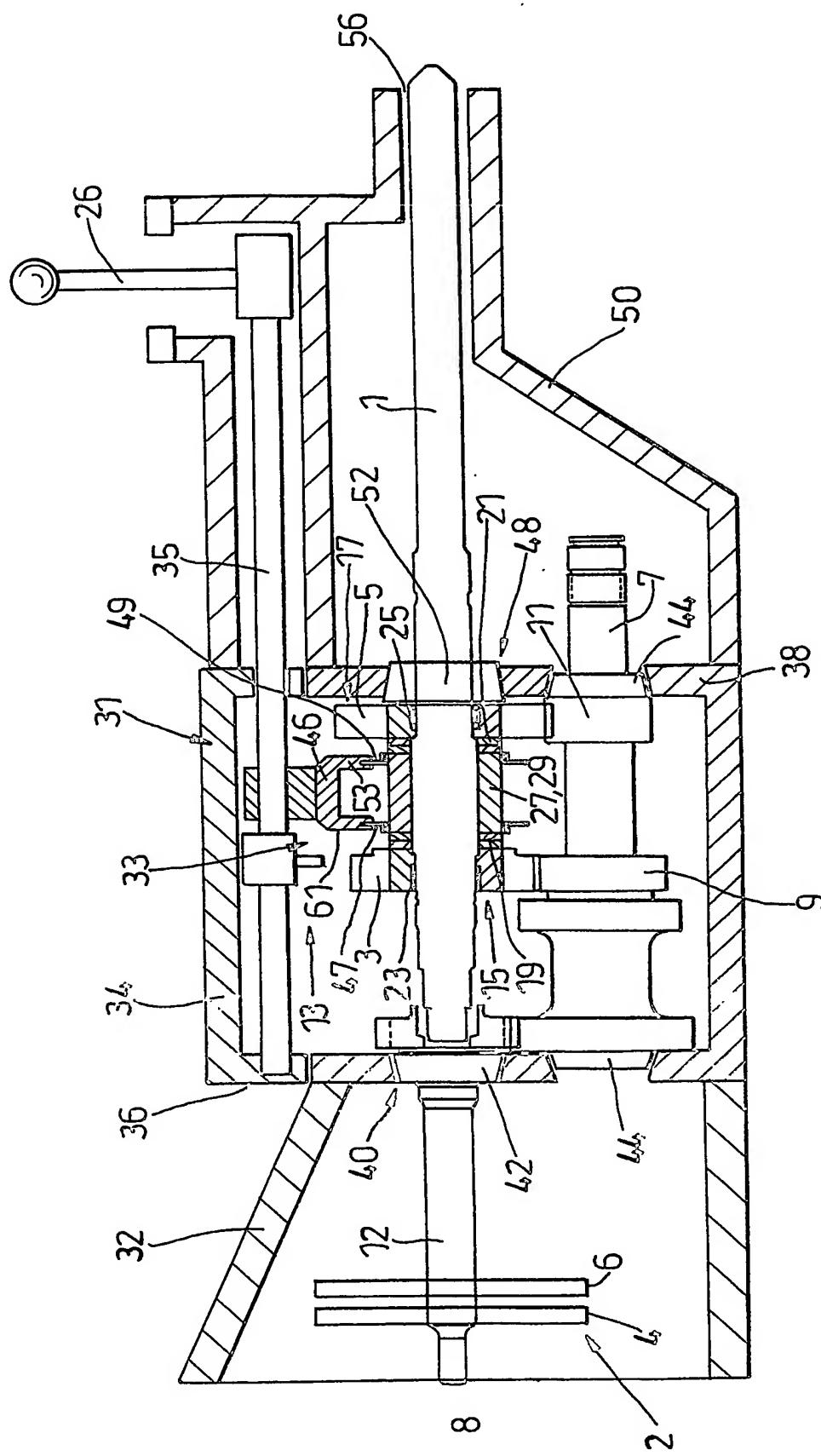


Fig. 1D

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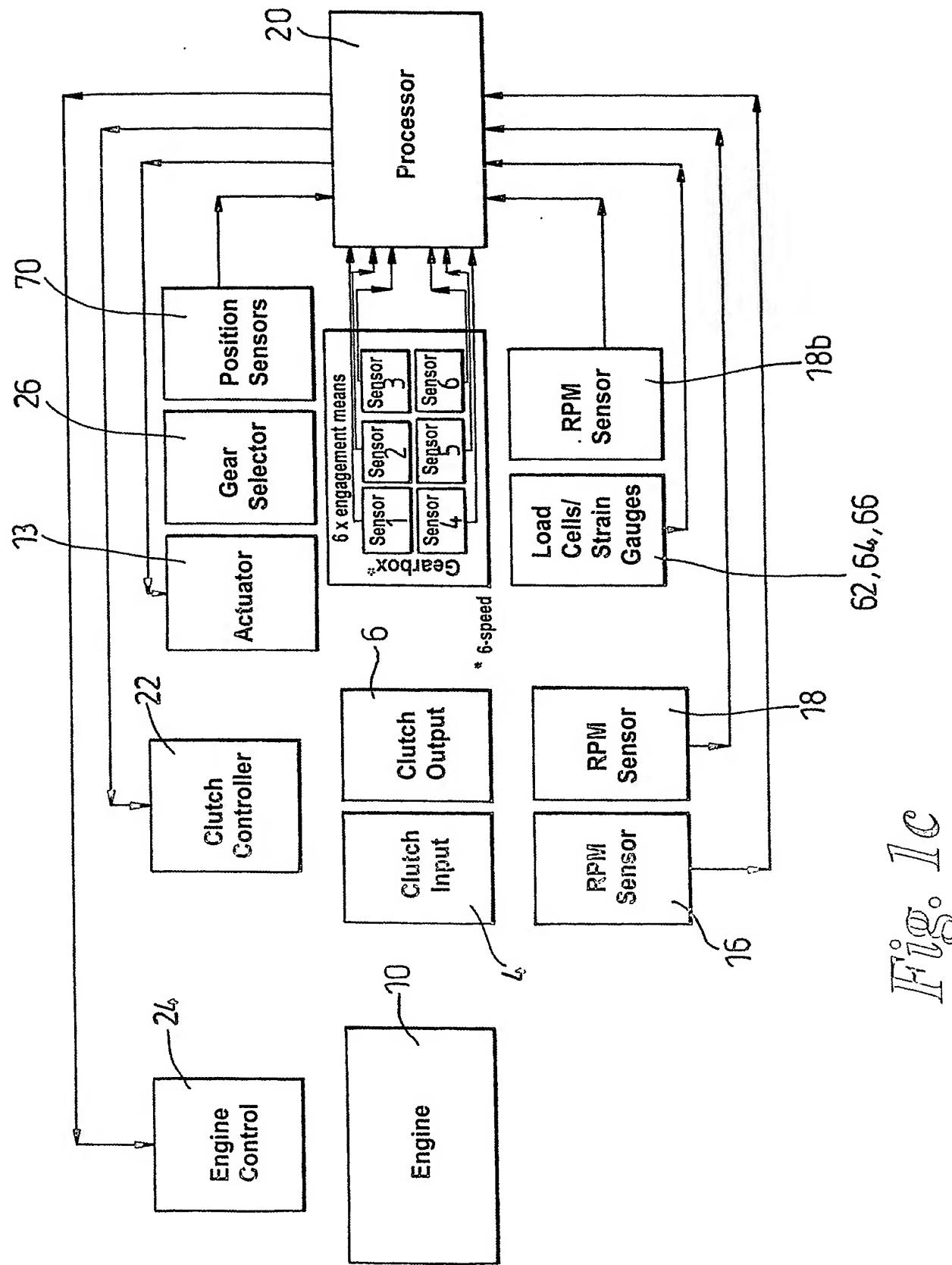


Fig. 1C

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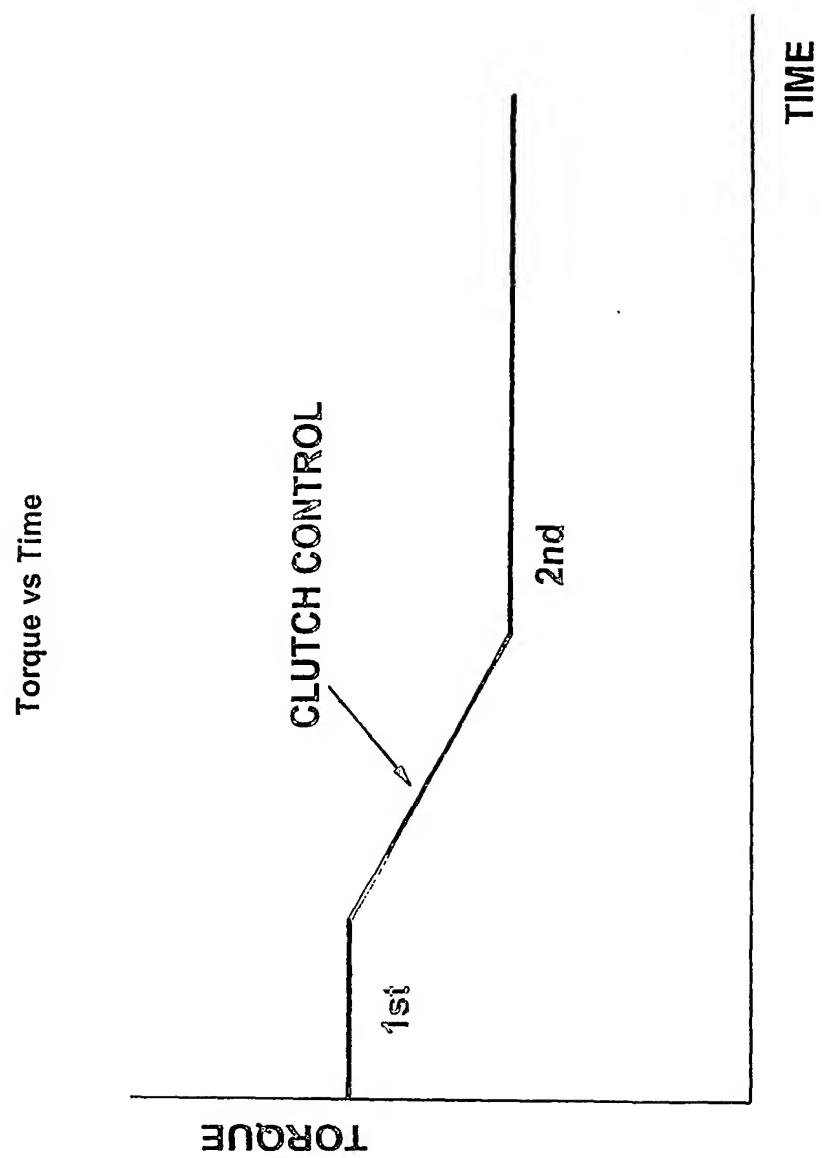


Fig. 1d

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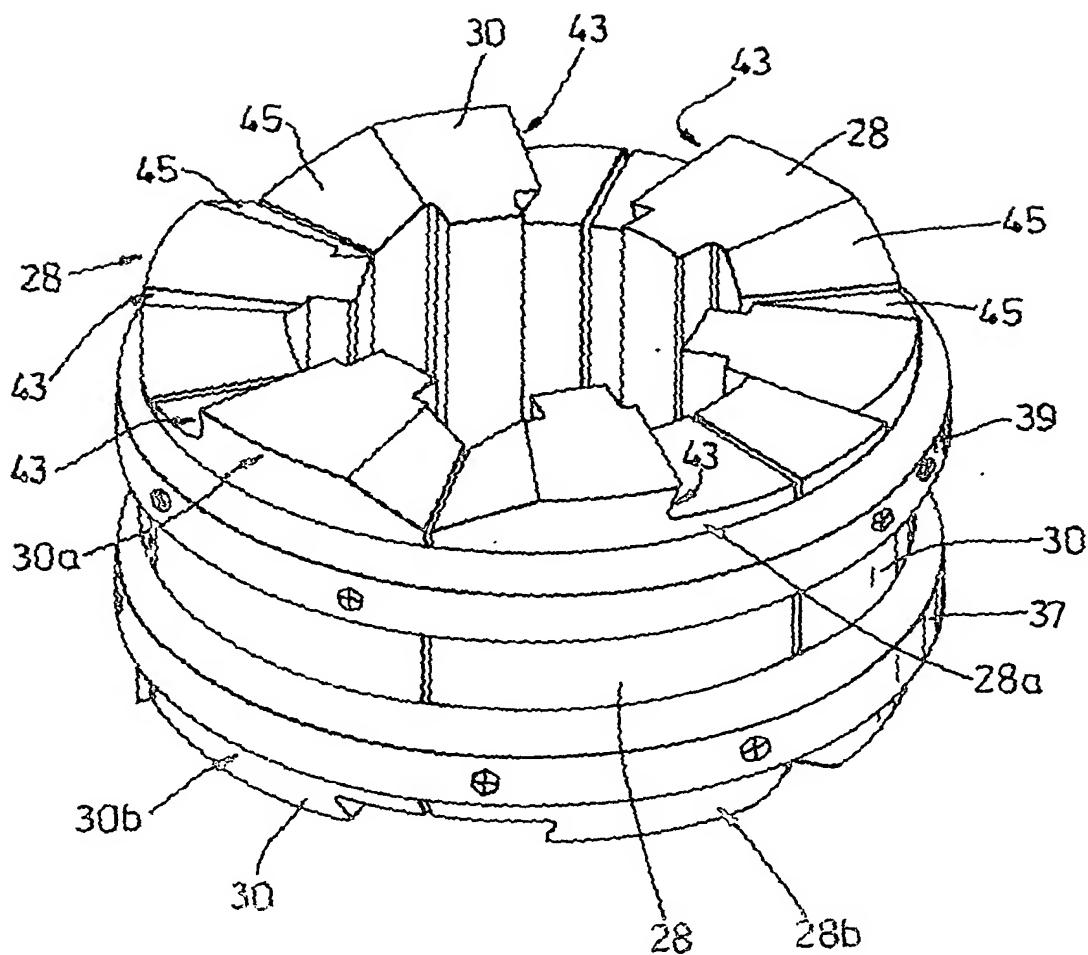


Fig. 2

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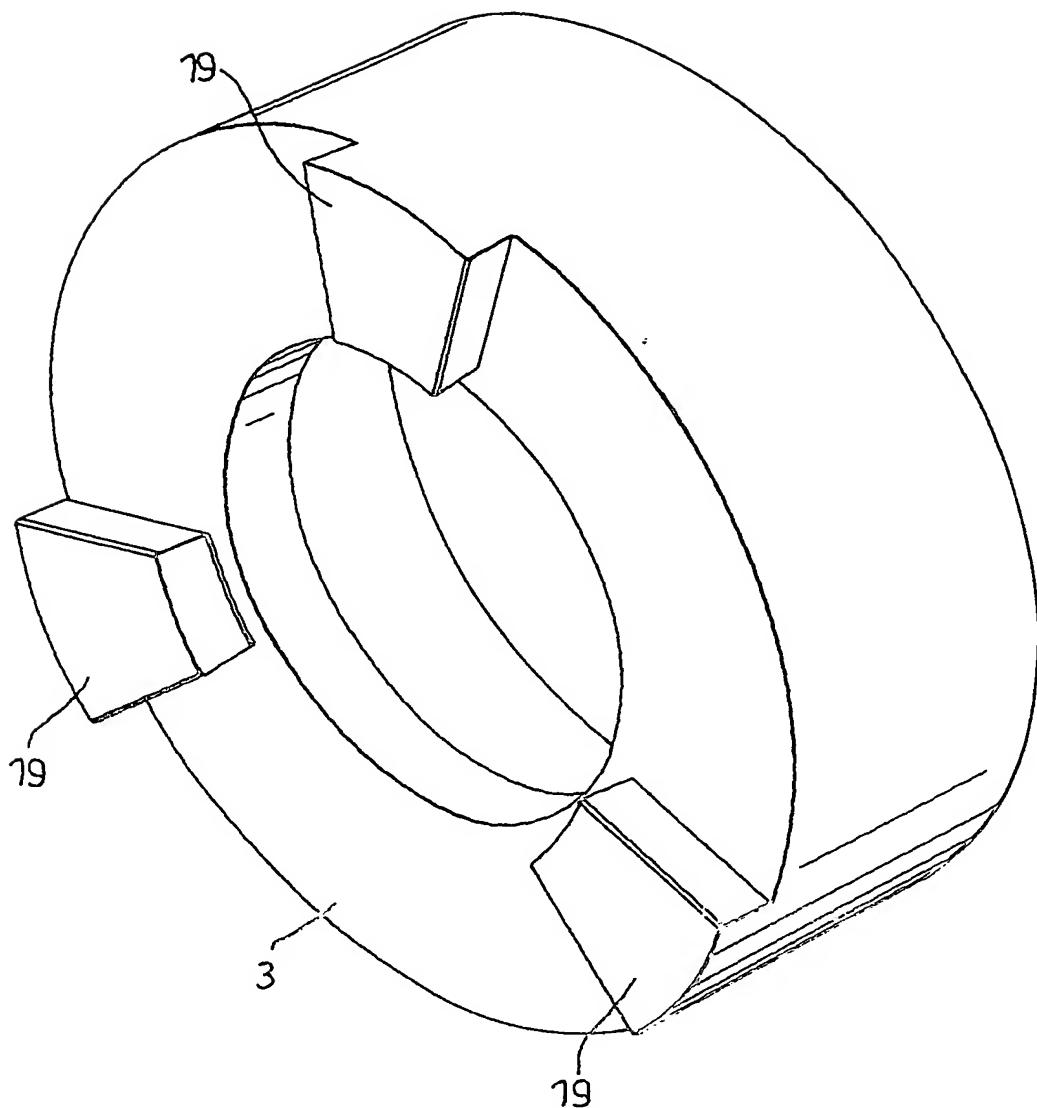


Fig. 3

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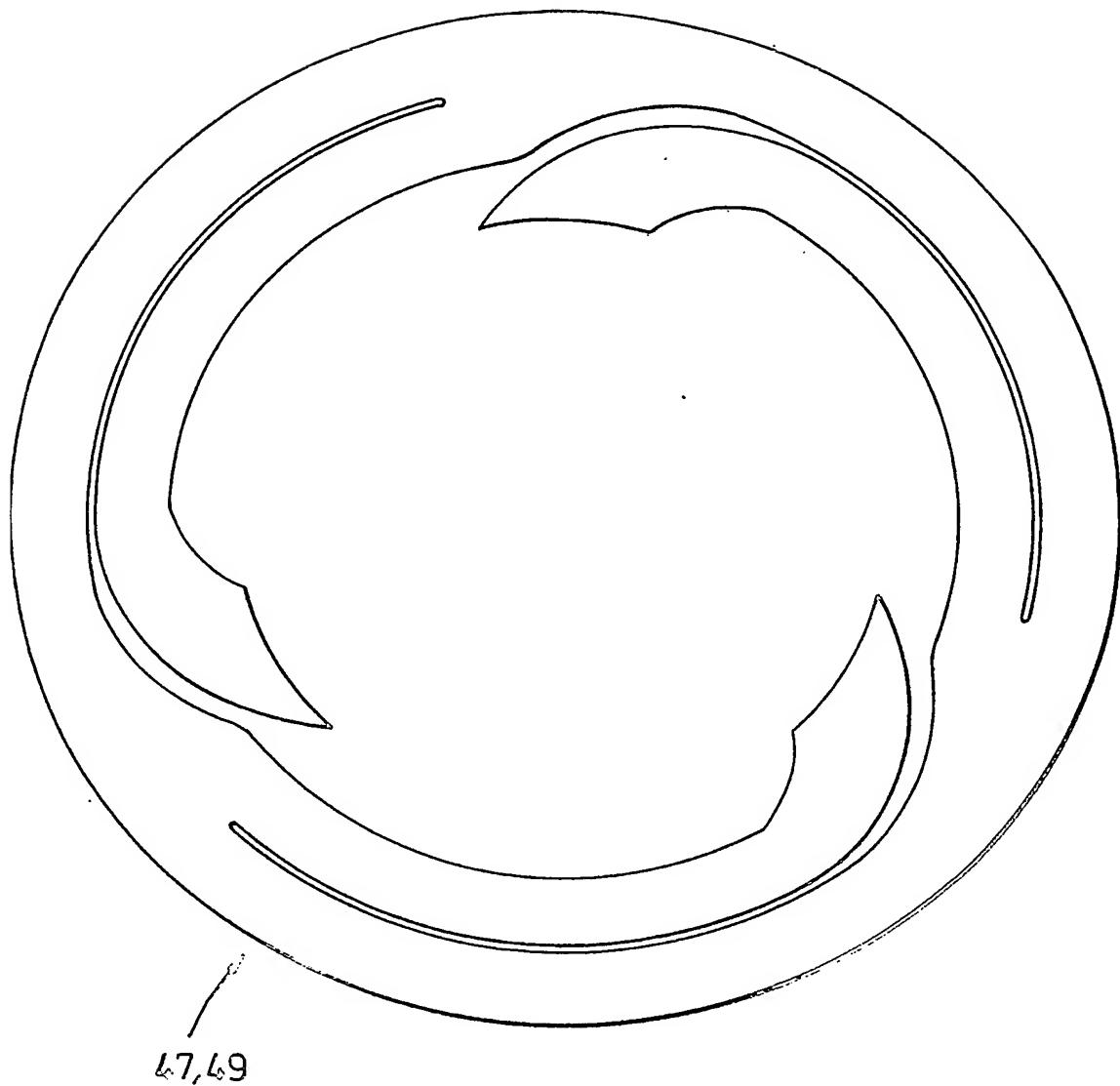


Fig. 4

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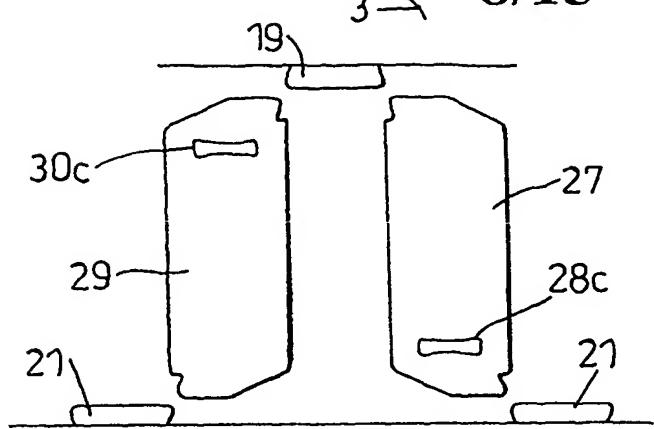


Fig. 5a

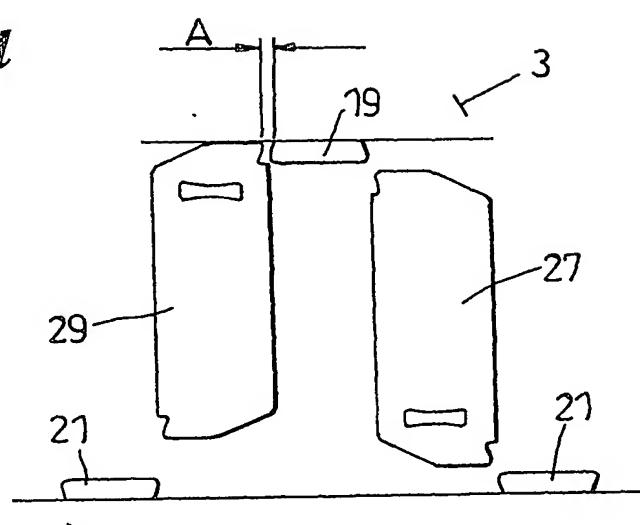


Fig. 5b

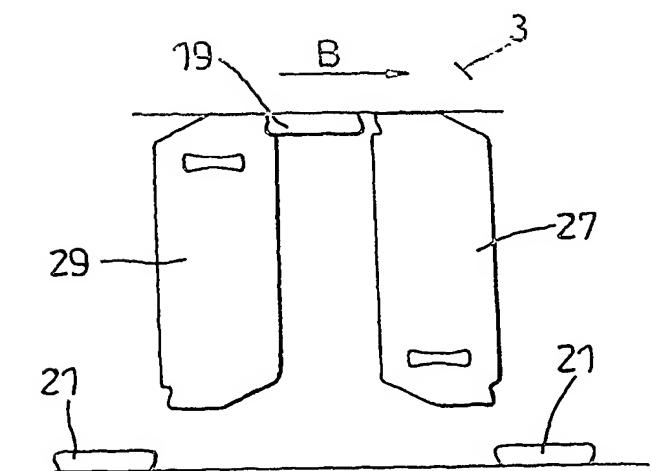
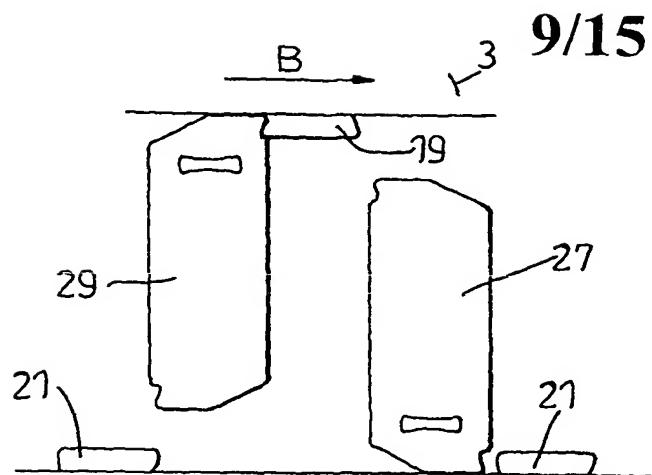


Fig. 5c



5 → Fig. 5d

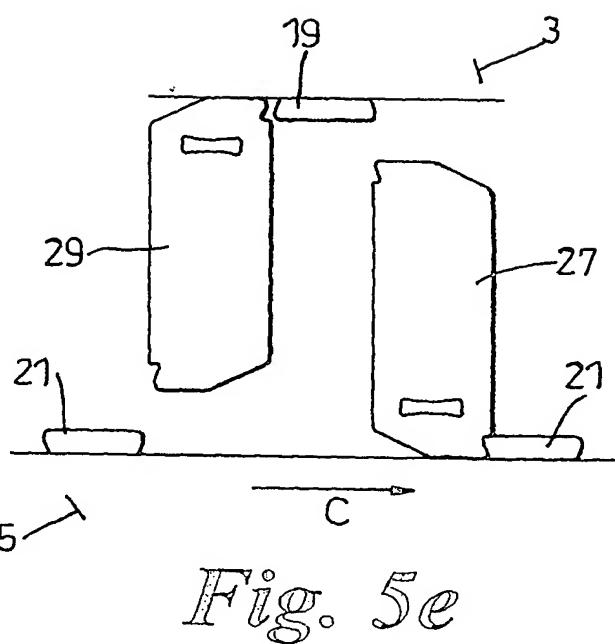


Fig. 5e

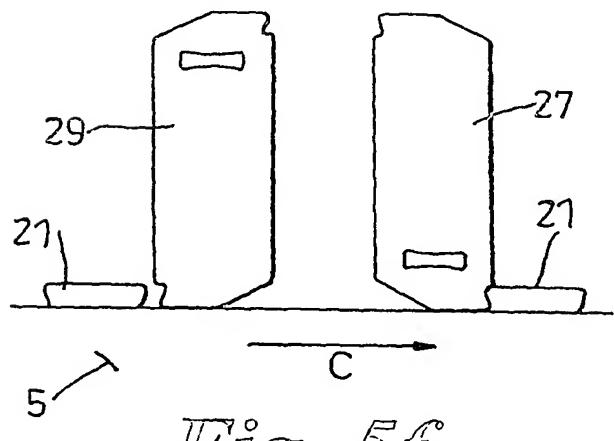


Fig. 5f

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Load Cell (LC) Fail Safes

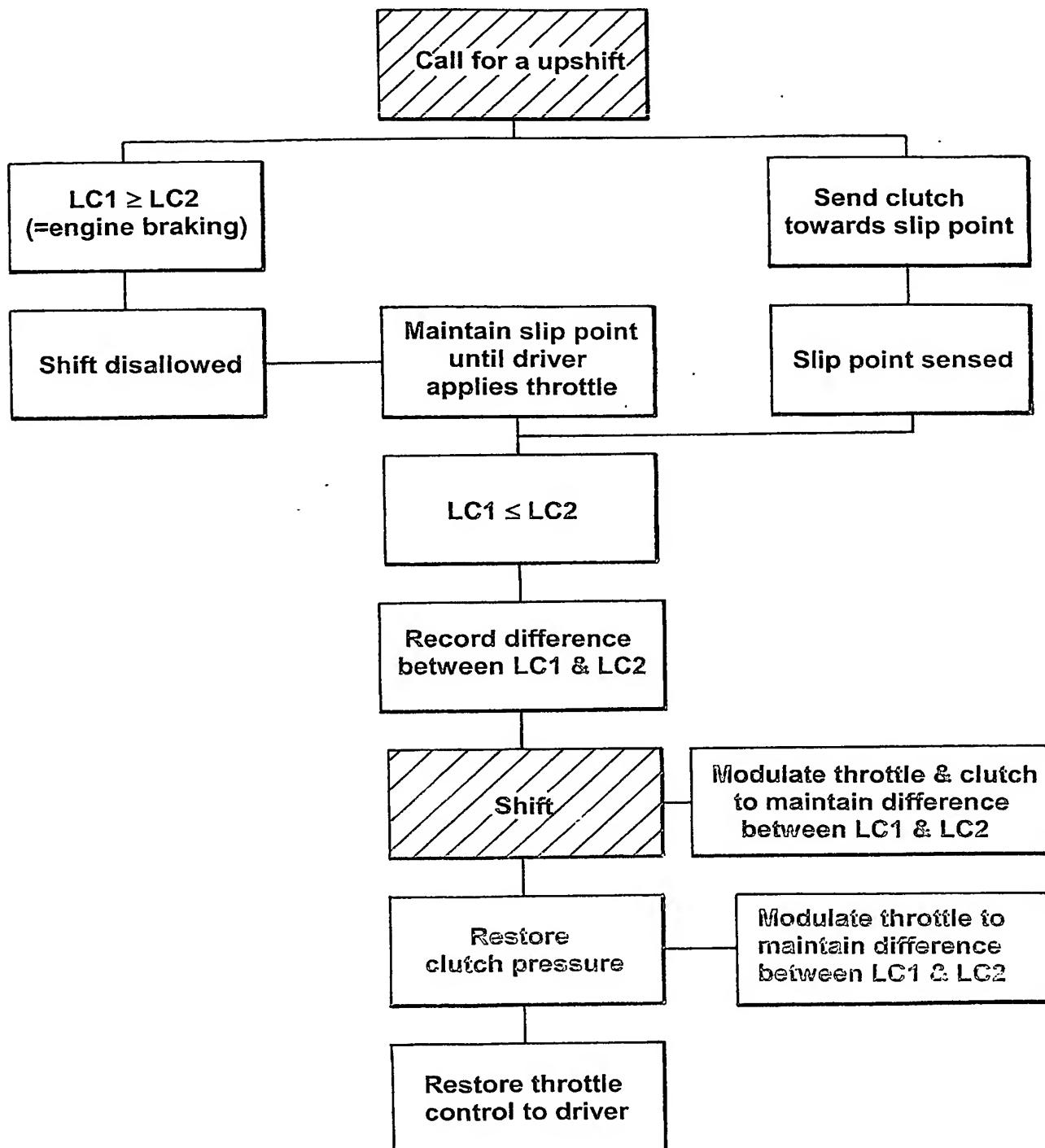
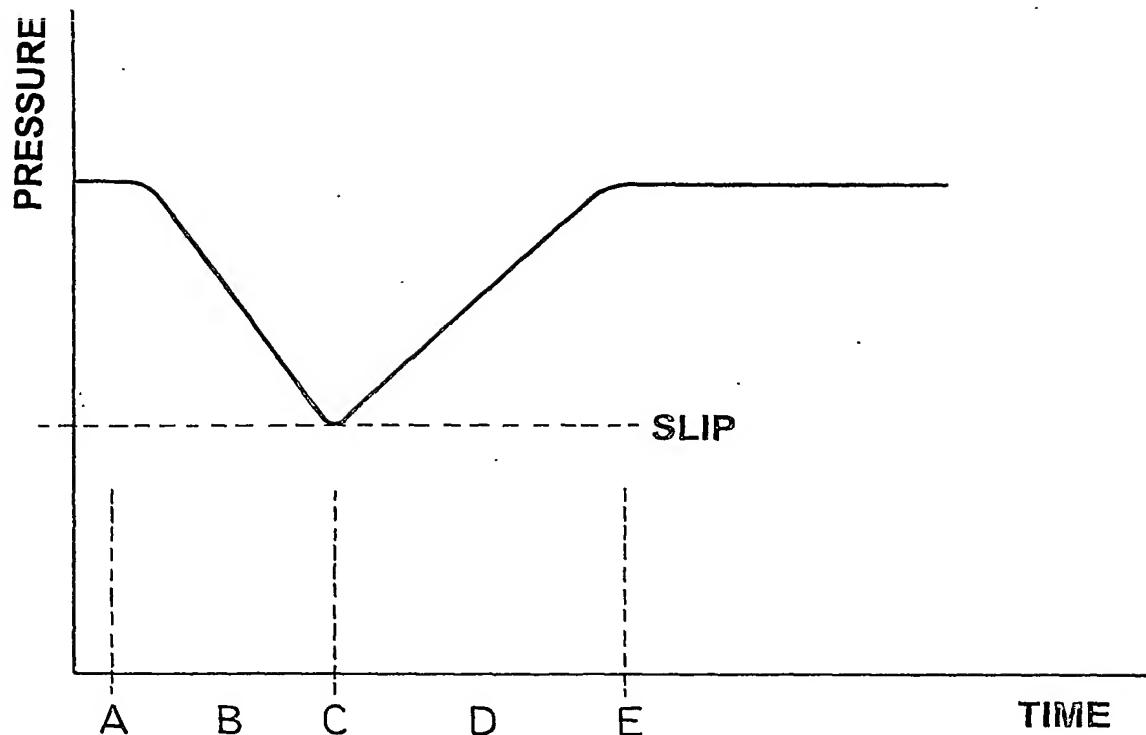


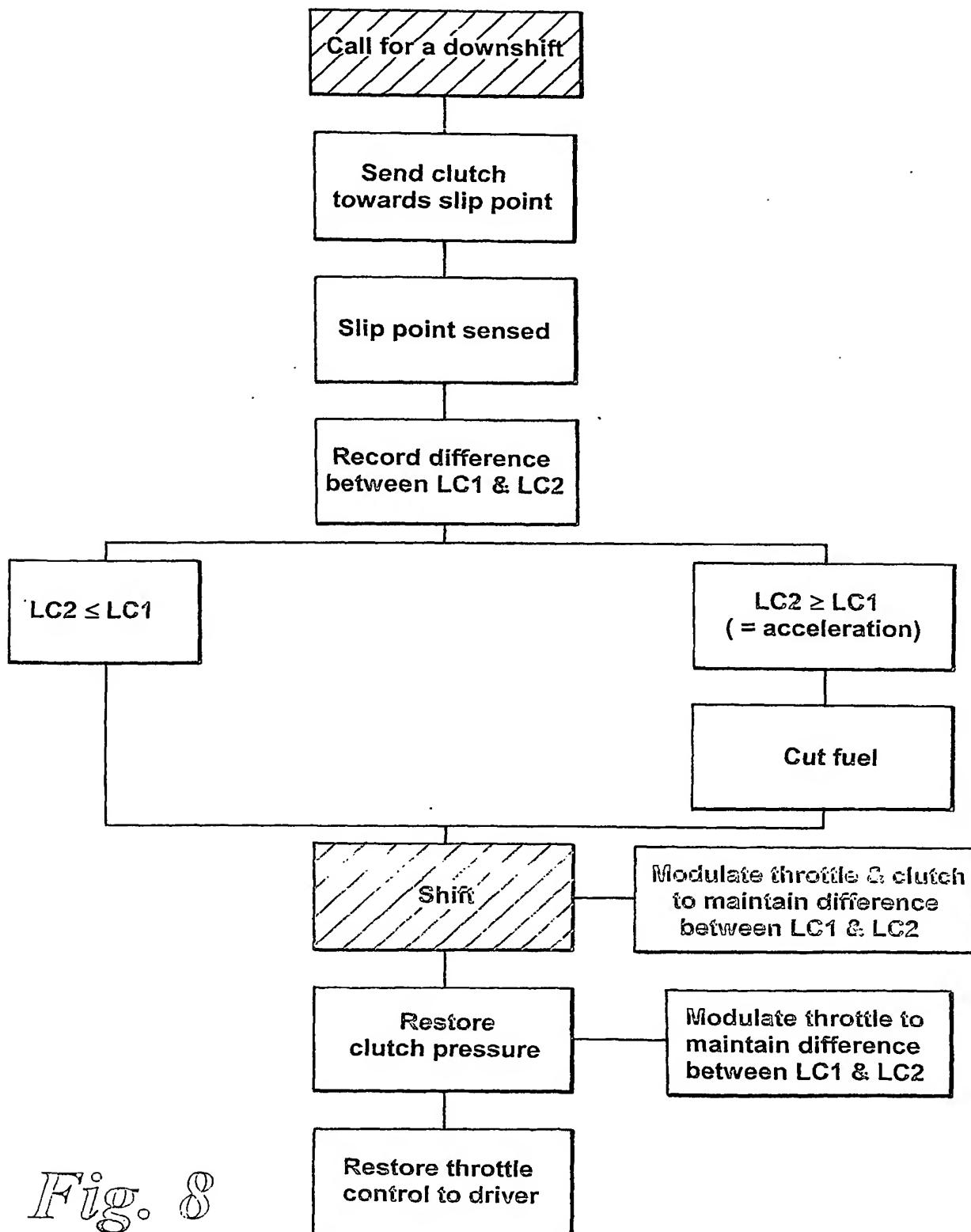
Fig. 6

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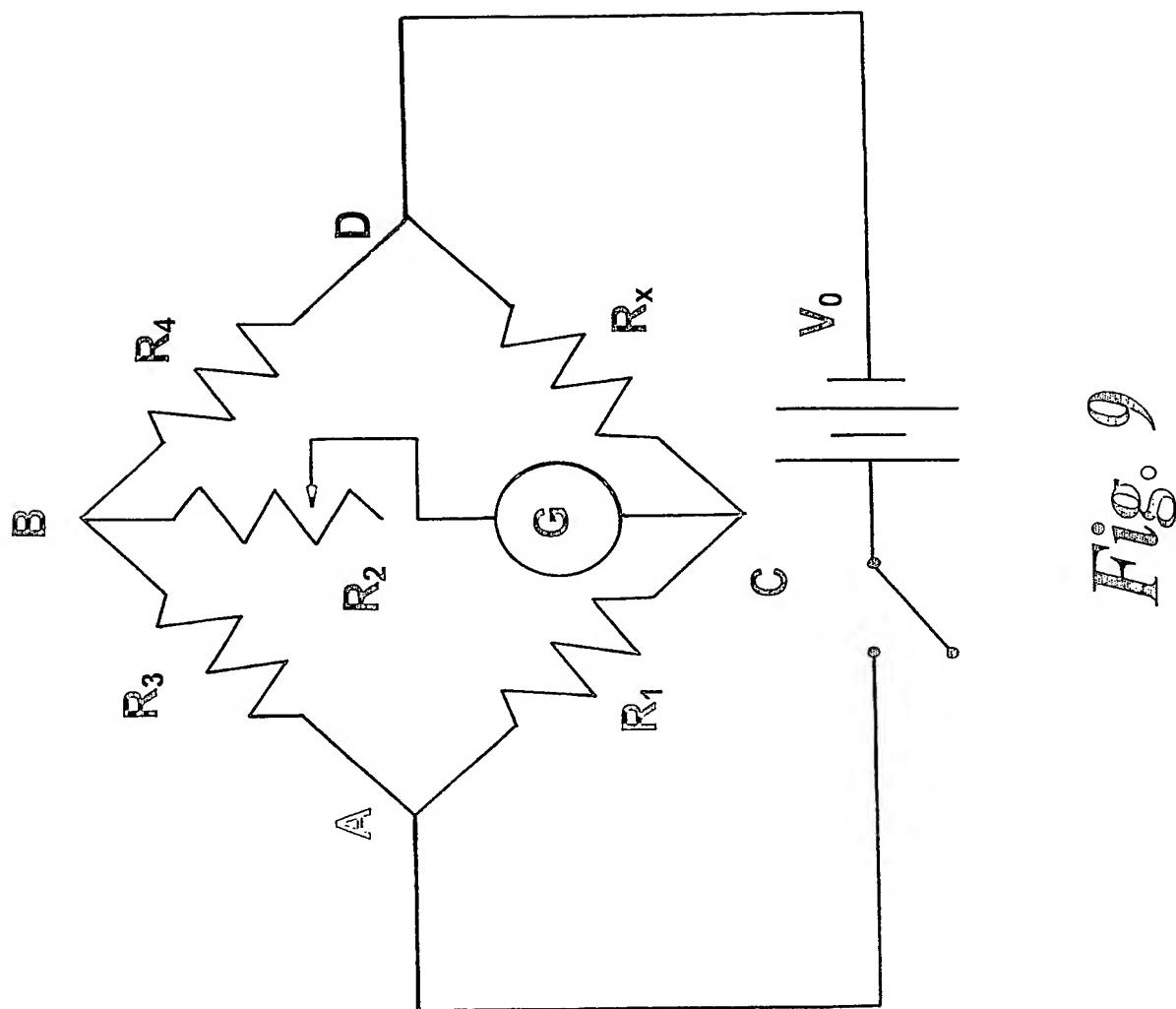
Clutch pressure vs Time**A = Detect call for shift****B = Reduce clutch pressure****C = Detect slip and shift****D = Restore clutch pressure****E = Pressure restored; driver control restored***Fig. 7*

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Load Cell (LC) Fail Safes



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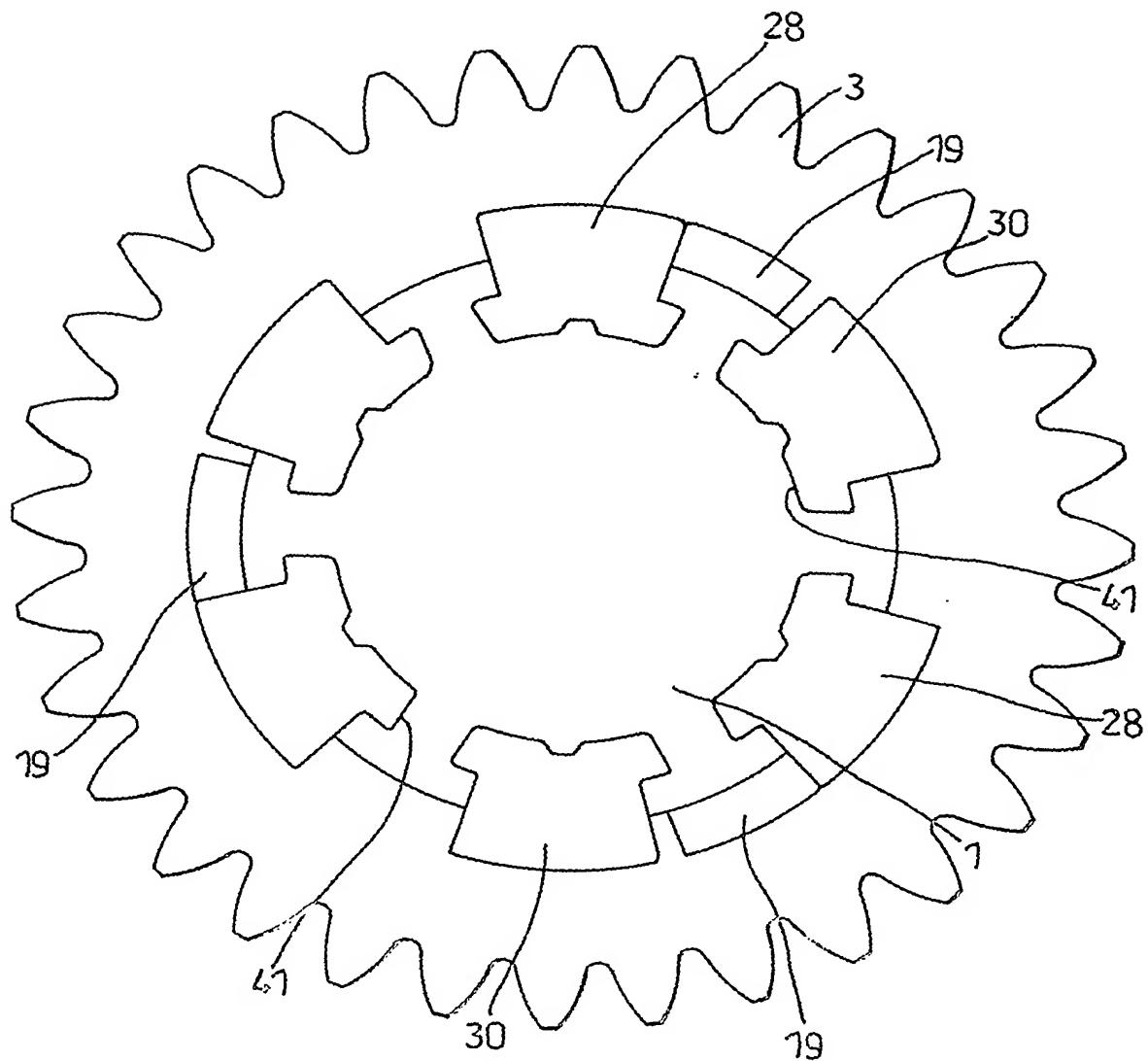


Fig. 10

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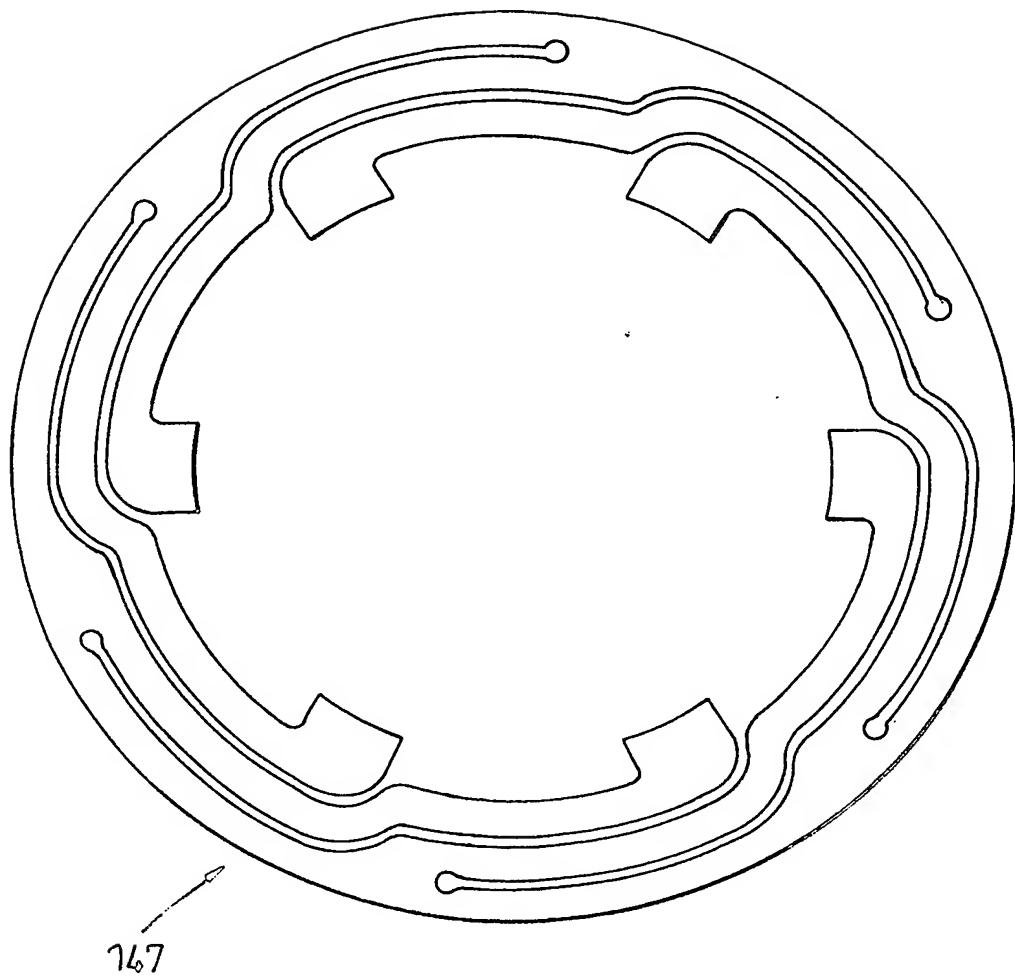


Fig. 11